#### **NOVA SERIES**

# MCT460 NEAR INFRARED (NIR) TRANSMITTER

#### **The Innovative New NOVA Series**

The MCT460 can be configured to perform up to three NIR measurements. The MCT460 provides accurate, reliable and stable outputs for measurement and control. The MCT460 can also provide a product temperature measurement. Simple to install and virtually maintenance free.

#### **Specifications: MCT460 NIR Transmitter**

Measured NIR Constituents:	1, 2 or 3 simultaneously
Moisture Range:	Min. 0.1%, Max. 95%
Coatings Range:	Min. 0.1 gr./m, Max. 200 gr./m
Fats/Oils:	Min. 0.1%, Max. 50%
Accuracy: (subject to application	and product type)
Moisture	
Coatings	+/- 0.1 gr./m
Fats/Oils:	+/- 0.2%
Repeatability:	+/- 0.2%
Product Distance:	8-18 inches (200-450mm)
Calibration Codes:	100
Response Time:1-99	9 seconds. Three modes available
	Damping, integration and gated.
Power:	_ 90-260VAC, 50/60 Hz, 40 watts
Outputs:4-20mA, 0	0-10V (isolated), RS-232 & RS485
Weight/Enclosure:19	lbs. (8.6kg)/IP67, Cast Aluminum
Ambient Temperature:	0-50 °C (32-120°F) with water
	or air cooling up to 80°C (160°F)
Window Purge:	Airpurge Diffuser

#### **Specifications: Operator Interface**

Display:	5.7 inch Color Touchscreen LCD
Languages:	User Selectable
Power:	From MCT460 Sensor or Local
Cable:	10 ft (3 meters) standard
Enclosure:	Cast Aluminum

#### **Maintenance:**

**HEADQUARTERS United States** Process Sensors Corporation

113 Cedar St. Milford, MA 01757 USA

Tel: (508) 473-9901

info@processsensors.com

Process Sensors Europe

Unit 4, Adelaide House

**Eastern Europe** Process Sensors Polska

03-185 Warszawa

Tel: (48) 22 6739526 Fax: (48) 22 6739527 Gsm: (48) 509 202759

ul. Erazma z Zakroczymia 12 lokal 2

**ASIA** - Process Sensors Asia PT 2328 Pinggiran Golf Kemumin, Pengkalan Chepa

hussin@processsensors.com

Corbygate Business Park Corby, Northants NN17 5JG UK Tel: 01536 408066 Fax: 01536 407813 infouk@processsensors.com

Warranty:	24 months Parts/Labor
Routine Cleaning:	None Required
Calibration Verification:	Calibration Check Standard
Cooling:	Vortex Air Cooler (optional)

#### **CE Compliance:**

Low Voltage Directive

#### **Databus & Software Interfaces:**

Optional Interfaces:	Ethernet TCP/IP
	Devicenet, Modbus, Profibus
Software:	Window-based Stand-alone Program
	AN ODE DOE CANANA

#### **Dimensions: MCT460**





#### **Operator Interface**





Kota Bharu, Kelantan 16100 Malaysia For more information on Process Sensors products, T: 011 60 17620-2806 visit our website at: Fx: 011 60 6601 4588

www.processsensors.com





NOVA SERIES

# MCT460

**NEAR INFRARED (NIR) TRANSMITTER** 

The First and Best Choice for Near Infrared (NIR) Measurement





# NOVASERIES

Near Infrared (NIR) Transmitter



**MCT460** 

#### **Stand Alone Configuration**

- · Connects directly to PLC
- No Operator Interface required
- Powered at the MCT460 Transmitter
- · All Analog Outputs, Digital and Bus interfaces directly from the Transmitter
- 5.7" Operator Interface/Display (optional)



DAS -

#### **MCT460**

### **System Configuration**

- Transmitter connects to Operator Interface
- Transmitter powered from Operator Interface
- · All Analog Outputs, Digital and Bus interfaces from Operator Interface
- Large 5.7" high resolution Touchscreen





# Computer Software



Process Sensors Corporation (PSC) Viewer Software is a proprietary Windows-based package. It monitors all MCT460 functions and allows an operator to insert set-up parameters, perform or adjust calibrations, select product codes, examine internal diagnostic values and view trends of moisture and temperature.

#### Nova Series

### A Reliable, Rugged and Accurate Transmitter

Each MCT460 measurement produces analog and digital outputs for control. Bus Interfaces, such as Ethernet, Modbus, Profibus, etc are also available.

The MCT460 is made up of 5 basic components: a quartz halogen lamp, a filter wheel motor, multiple NIR interference filters in a rotating filter wheel assembly, a Lead Sulfide detector and a single "smart" circuit board. The MCT460 is fully modular – each of these components can be replaced in the field within minutes.

#### The Near Infrared (NIR) Operating Principle

Light from the lamp is directed through the rotating, narrow band-pass NIR filters. The filters separate the light into NIR wavelengths, selected specifically by PSC for the measurement and application being performed. The NIR light is then directed onto the product being measured, normally on a conveyor belt or moving web.

Subsequently, the light reflected off of the product is captured by a mirror and focused onto a Lead sulfide detector. The detector's microvolt output is then taken by the on-board "smart" circuit board and converted into percent moisture or other engineering units.

## **MCT460 Features & Improvements**

- New micro controller, high performance, dual core architecture. One core dedicated to NIR signal acquisition, the other programmed to manage computations and communications options
- Samples entire NIR signal train for increased measurement accuracy
- Embedded bootloader allows sensor firmware to be upgraded through USB or serial interface
- Filter wheel speed adjustment through software
- · Temperature controlled PbS detector for enhanced stability
- Built in cooling panel and Air Purge Assembly
- Ergonomically sound IP67 cast aluminum enclosure

#### Typical constituents include:

O-H for Moisture & Alcohol **C-H** for Oils, Fats, Adhesives & Plastics **N-H** for Proteins, Ammonia & Amines

#### Typical applications include:

#### **Wood Products**

- Particle board
- Medium Density Fiberboard
- Fiberboard Hardboard
- Oriented
- Hog Fuels Strandboard

#### **Food Products**

- Snack Foods
- · Soy Bean & Corn Meals
- Pet Foods
- Milk powders
- Coffee Starches
- Cookies & Cereals Crackers
- **Tobacco Products**
- Whole Leaf
- Reconstituted Lamina Strips Expanded
- Stems
- Chewing Tobacco
- Cut

#### **Paper Converting**

- Moisture &
- Pressure Sensitive Adhesives Coatweights
- Re-moisturizing
  - Carbonless
- Hot Melts Coatings
- Extruded Plastics PVB Films

#### Chemicals & Minerals

- Crumb Rubber Plastic Chips
- PVC Powders
- Ceramics Soaps
- Fertilizers
- Ores

Detergents

